



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D2646GB
Job Sheet 197997



Part No: D2646GB

Job Qty: 4 pcs

Part Name: Aft Cap, Gloss Black



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/19/19

Job Tracking No:

Due Date: 10/2/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG D2646 REV.C IPP REV:A 19.06.03 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
90	Rework - 1 - Startup	4		10/2/19	0.00	0.00	Handfinish - 4 - 1			At 19-9-21
		pcs								
100	Purchasing	4		10/2/19	0.00	0.00	Purchasing - 1			
		pcs					Purchasing - 2			
							Purchasing - 3			
110	Packaging 2-1 - Receive - B4B	4		10/2/19	0.00	0.00	Packaging 2 - 1 - B4B			
		pcs					Packaging 2 - 2 - B4B			
							Packaging 2 - 3 - B4B			
							Packaging 2 - 5 - B4B			
							Packaging 2 - 4 - B4B			
							Packaging 2 - 6 - B4B			
							Packaging 2 - 7 - B4B			
							Packaging 2 - 8 - B4B			
							Packaging 2 - 9 - B4B			
							Packaging 2 - 10 - B4B			
							Packaging 2 - 11 - B4B			
							Packaging 2 - 12 - B4B			
							Packaging 2 - 13 - B4B			
							Packaging 2 - 14 - B4B			
							Packaging 2 - 15 - B4B			
							Packaging 2 - 16 - B4B			
							Packaging 2 - 17 - B4B			
							Packaging 2 - 18 - B4B			
							Packaging 2 - 19 - B4B			
							Packaging 2 - 20 - B4B			
							Packaging 2 - 21 - B4B			
							Packaging 2 - 22 - B4B			
							Packaging 2 - 23 - B4B			
							Packaging 2 - 24 - B4B			
							Packaging 2 - 25 - B4B			
							Packaging 2 - 26 - B4B			



Container No: S215781



Part: D2646GB

Job No: 197997

Serial No/Batch: S215781

Revision: C

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 09/21/19

					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120	QC 6	4 pcs	10/2/19	0.00 0.00	QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	
					QC 6 - 81	
130	Small Fab - 2 - B4B	4 pcs	10/2/19	0.00 0.16	Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
140	QC 5	4 pcs	10/2/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
150	Handfinish - 1-1 Chemical- B4B	4 pcs	10/2/19	0.00 0.14	Handfinish - 1 - 1 - B4B	
					Handfinish - 1 - 2 - B4B	
					Handfinish - 1 - 3 - B4B	
					Handfinish - 1 - 4 - B4B	
					Handfinish - 1 - 5 - B4B	
					Handfinish - 1 - 6 - B4B	
					Handfinish - 1 - 7 - B4B	
					Handfinish - 1 - 8 - B4B	
					Handfinish - 1 - 9 - B4B	
					Handfinish - 1 - 10 - B4B	
					Handfinish - 1 - 11 - B4B	
					Handfinish - 1 - 12 - B4B	
					Handfinish - 1 - 13 - B4B	
					Handfinish - 1 - 14 - B4B	

						Handfinish - 1 - 15 - B4B					
						Handfinish - 1 - 16 - B4B					
						Handfinish - 1 - 17 - B4B					
						Handfinish - 1 - 18 - B4B					
						Handfinish - 1 - 19 - B4B					
						Handfinish - 1 - 20 - B4B					
						Handfinish - 1 - 21 - B4B					
						Handfinish - 1 - 22 - B4B					
160 Powdercoat - 11 Gls Blk(A)- B4B	4 pcs	10/2/19	0.00	0.06	Powdercoat - 1 - B4B						
					Powdercoat - 2 - B4B	RD 17-9-20					
					Powdercoat - 3 - B4B						
					Powdercoat - 4 - B4B						
170 QC 14	4 pcs	10/2/19	0.00	0.00	QC 3 - 10						
					QC 3 - 13						
					QC 3 - 15						
					QC 3 - 17						
					QC 3 - 18						
					QC 3 - 2						
					QC 3 - 28						
					QC 3 - 3						
					QC 3 - 30						
					QC 3 - 34						
					QC 3 - 36						
					QC 3 - 41						
					QC 3 - 51						
					QC 3 - 58						
					QC 3 - 59						
					QC 3 - 68						
					QC 3 - 9						
					QC 3 - 40						
					QC 3 - 19						
					QC 3 - 43						
					QC 3 - 24						
					QC 3 - 61						
					QC 3 - 81						
					180 Small Fab - 3 - B4B	4 pcs	10/2/19	0.00	0.16	Small Fab - 1 - B4B	
										Small Fab - 2 - B4B	
										Small Fab - 3 - B4B	
Small Fab - 4 - B4B											
Small Fab - 5 - B4B											
Small Fab - 6 - B4B											
Small Fab - 7 - B4B											
190 QC 5	4 pcs	10/2/19	0.00	0.00	QC 5 - 10						
					QC 5 - 12						
					QC 5 - 17						
					QC 5 - 18						
					QC 5 - 19						
					QC 5 - 22						
					QC 5 - 24						
					QC 5 - 3						
					QC 5 - 43						
					QC 5 - 49						

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					Handfinish - 1 - 15 - B4B	
					Handfinish - 1 - 16 - B4B	
					Handfinish - 1 - 17 - B4B	
					Handfinish - 1 - 18 - B4B	
					Handfinish - 1 - 19 - B4B	
					Handfinish - 1 - 20 - B4B	
					Handfinish - 1 - 21 - B4B	
					Handfinish - 1 - 22 - B4B	
160	Powdercoat - 11 Gls Bk(A)- B4B	4 pcs	10/2/19	0.00 0.06	Powdercoat - 1 - B4B	
					Powdercoat - 2 - B4B	RD 17-9-20
					Powdercoat - 3 - B4B	
					Powdercoat - 4 - B4B	
170	QC 14	4 pcs	10/2/19	0.00 0.00	QC 3 - 10	
					QC 3 - 13	
					QC 3 - 15	
					QC 3 - 17	
					QC 3 - 18	
					QC 3 - 2	
					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 41	
					QC 3 - 51	
					QC 3 - 58	
					QC 3 - 59	
					QC 3 - 68	
					QC 3 - 9	
					QC 3 - 40	DAS
					QC 3 - 19	SEP 23 2019 9-89
					QC 3 - 43	
					QC 3 - 24	
					QC 3 - 61	
					QC 3 - 81	
180	Small Fab 3 - B4B	4 pcs	10/2/19	0.00 0.16	Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
190	QC 5	4 pcs	10/2/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	

					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
200	Packaging 3-1 - Stock - B4B	4	10/2/19	0.00 0.00	Packaging 3 - 1 - B4B	
	pcs				Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	Pc K Pool
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
210	QC 21 - SA	4	10/2/19	0.00 0.00	QC 21 - SA - 21	SEP 23 2019
	pcs				QC 21 - SA - 70	DAS
					QC 21 - SA - 53	70

Part Op 90 - PULL FROM STOCK AND SCUFF 82646 5 17646
 Descriptions: 100 - (Purchasing) Issue P/O: _____ 1-Spin as per Dwg D2646 2-Material release note required Vendor:
 Sieg's Manufacturing
 110 - (Receive & Inspect for Damage & Mat'l Certs) Ensure Material Release Note is attached
 120 - (QC6- All purchased or subcontracted products)
 130 - (Small Fab) 1-Drill using DT8026 as per Dwg D2646. 2-Open holes to .297 as per Dwg D2646. 3-Deburr
 140 - (QC5- Inspect part completeness to step on W/O)
 150 - (Chemical Conversion Coat per QSI005 4.1)
 160 - GLOSS BLACK START TIME: _____ OVEN TEMP: _____ FINISH TIME: _____ Black emron 515598
 170 - (QC3- Inspect Part Finish)
 180 - (Small Fab) Install inserts as per Dwg D2646
 190 - (QC5- Inspect part completeness to step on W/O)

200 - (Identify as per dwg & Stock Location: _____) LOCATION : FP001
210 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2646P	Aft Cap	4 pcs (1 ea)	100-Purchasing	S197616
ALS7-1032-130	Rivnut	8 Ea (2 ea)	180-Small Fab - 3 - B4B	S159769

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing <i>Startup</i>	D2646P	④ S197616	0	0
180-Small Fab - 3 - B4B	ALS7-1032-130	8	1,652	0

Part Specifications

Specifications could not be found.

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